

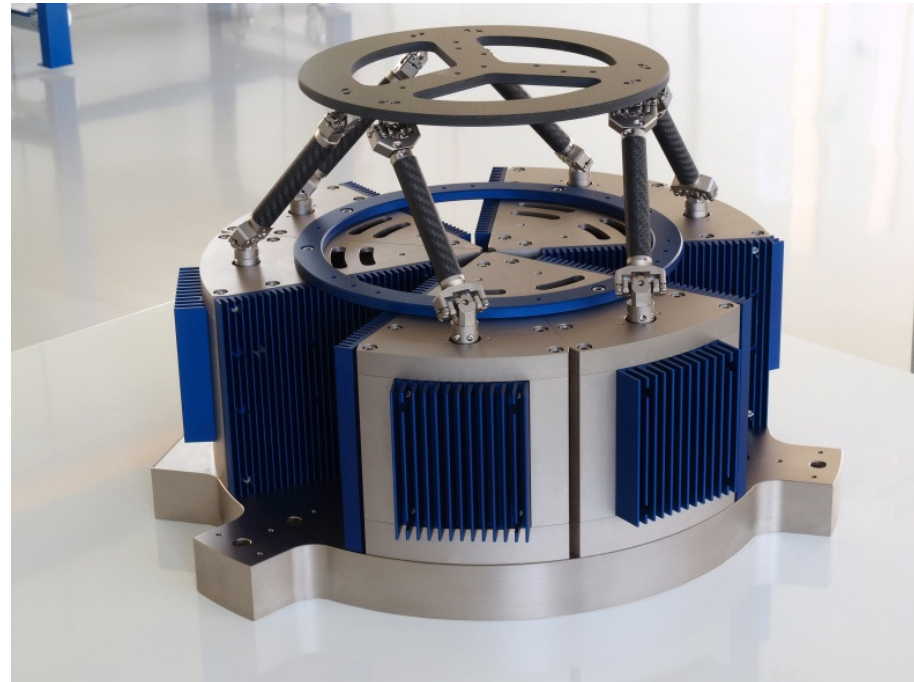
Physik Instrumente

Hexapoden für hochdynamische, präzise Bewegungssimulationen in sechs Achsen



Outline

- Motivation
- Mechanical Design H-860KMAG
- Results



Motivation

- Shaking Applications for Image Stabilization Routines
 - Simulating external influences on the mobile camera device require high velocities:
 - > 150 mm/s while being seated in a moving car
 - > 500 mm/s while walking
- High Precision Trajectories
- Further requirements:
 - No backlash
 - No disturbing noises
 - High eigenfrequencies
 - Light weighted design

Existing Hexapod System H-811.S2

Useful for highly dynamic applications?

- CIPA certified
 - Camera & Imaging Products Association
 - http://www.cipa.jp/image-stabilization/contents_e/list_e.html
- H-811.S2
 - Payload (dynamic) $m = 1 \text{ kg}$
 - Velocity $v = 20 \text{ mm/s}$, max. 25 mm/s
 - Actuator resolution $< 40 \text{ nm}$
 - 1st Eigenfrequency $> 100 \text{ Hz}$
 - Acceleration $< 0.2 \text{ g}$
 - Ball Screw Drive
 - Ball Bearings



H-811.S2 – Dynamic Performance

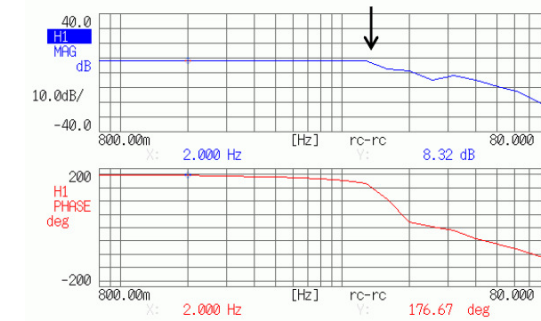
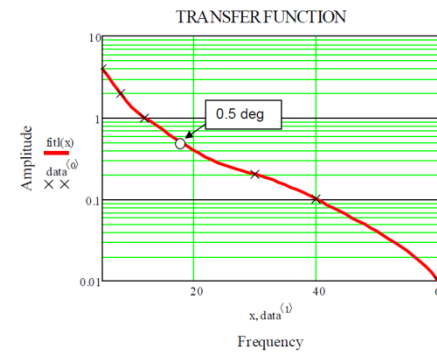
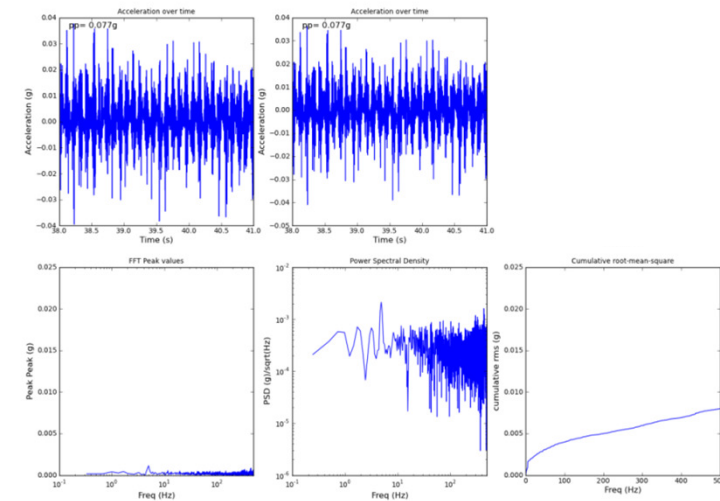
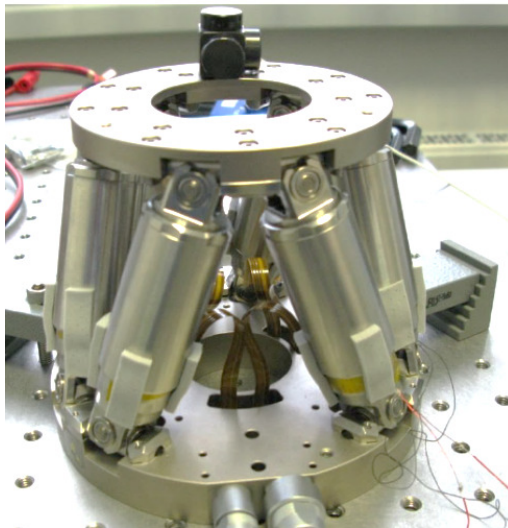


Fig.4: V-motion (rot Y), amplitude= 1deg pp, linearity up to 12Hz



Requirements for New System

H-811.S2

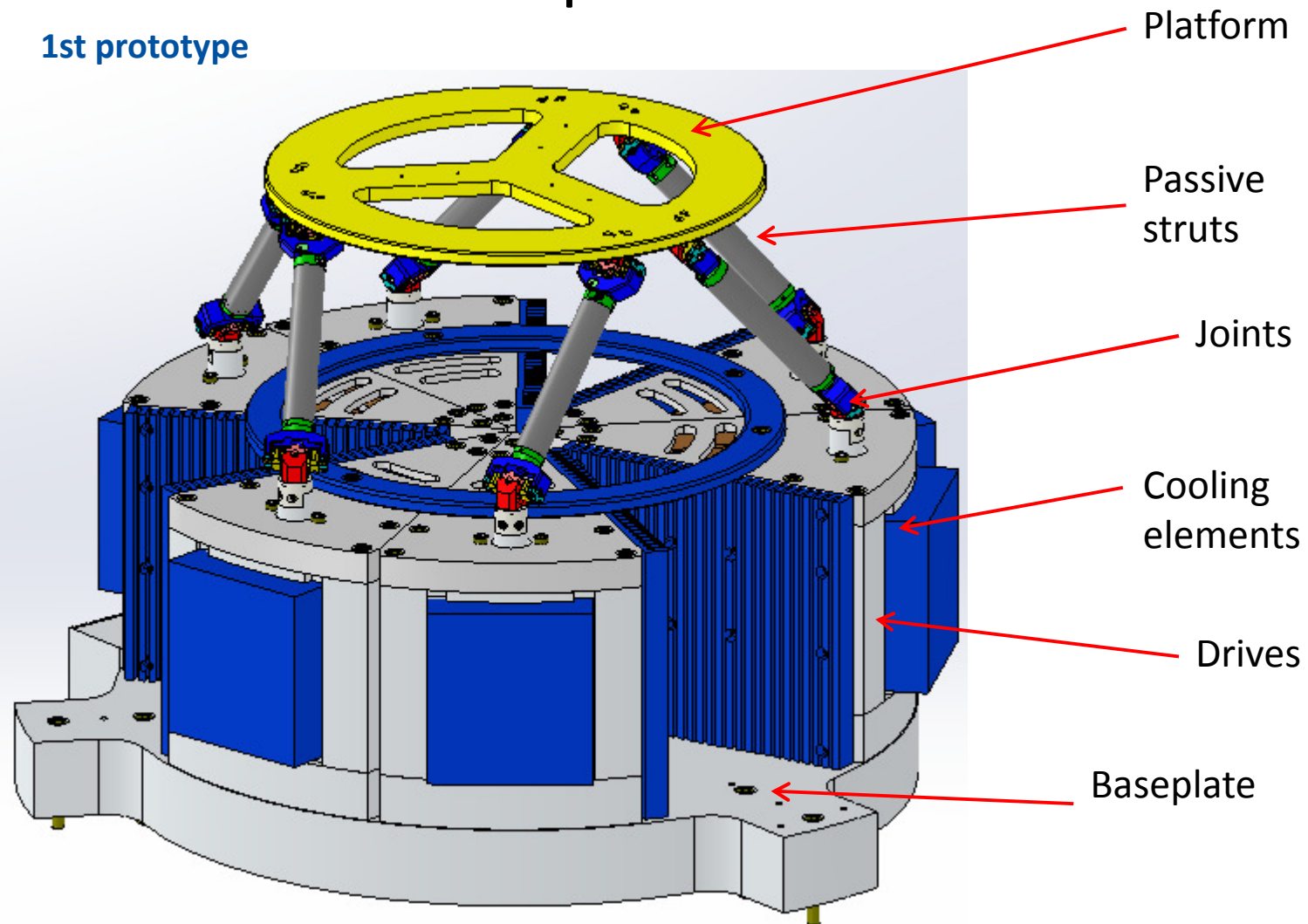
- Payload $m = 1 \text{ kg (dynamic)}$
- Velocity $v < 25 \text{ mm/s}$
- Actuator resolution $< 40 \text{ nm}$
- 1st Eigenfrequency $> 100 \text{ Hz}$
- Acceleration $< 0.2 \text{ g}$
- Ball Screw
- Ball Bearings
- BLDC Motor

H-860KMAG

- $m = 1 \text{ kg (dynamic)}$
- $v > 250 \text{ mm/s}$
- $< 20 \text{ nm}$
- $> 200 \text{ Hz}$
- $> 4 \text{ g}$
- No rolling elements
- Flexures
- Voice Coil Drive

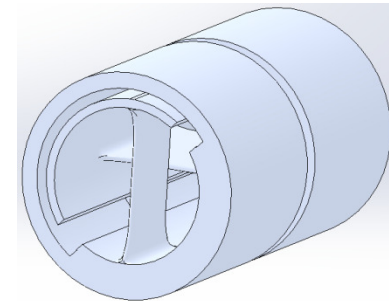
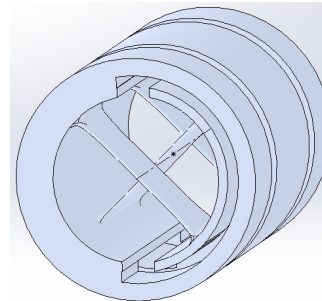
Mechanical Set-up

1st prototype

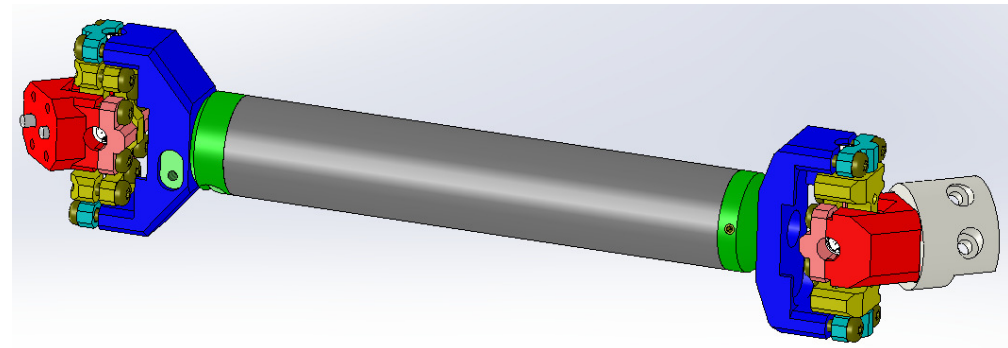


Struts

- Passive structure → constant leg length
- Flexural joints
- Strut material CFC

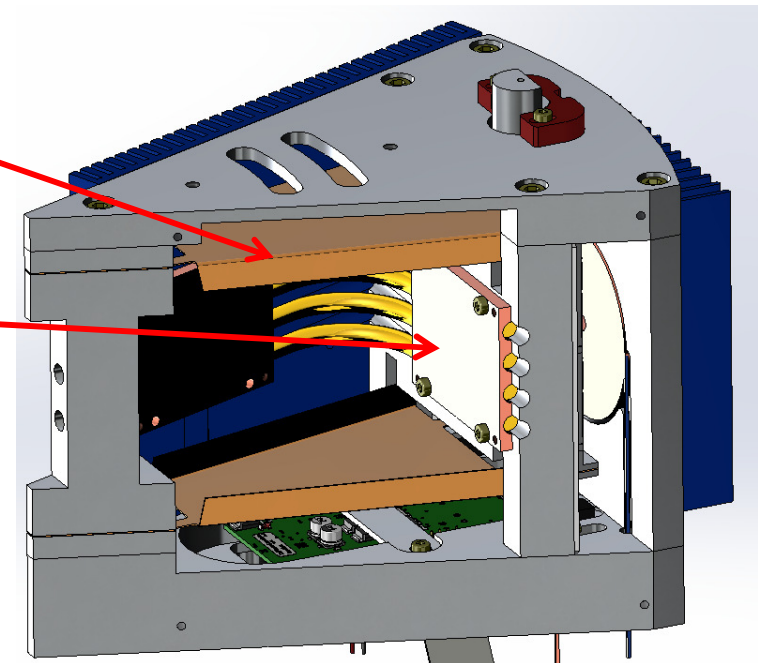
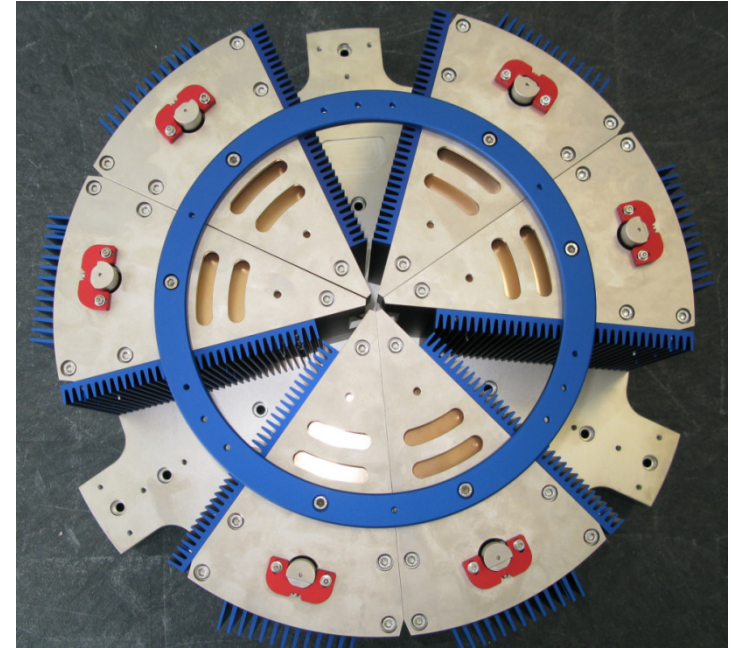
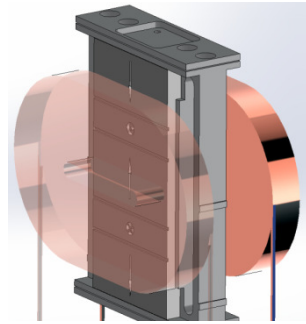


- Strut:
 - Total weight < 60 g
 - Length approx. 125 mm
 - Non-magnetic



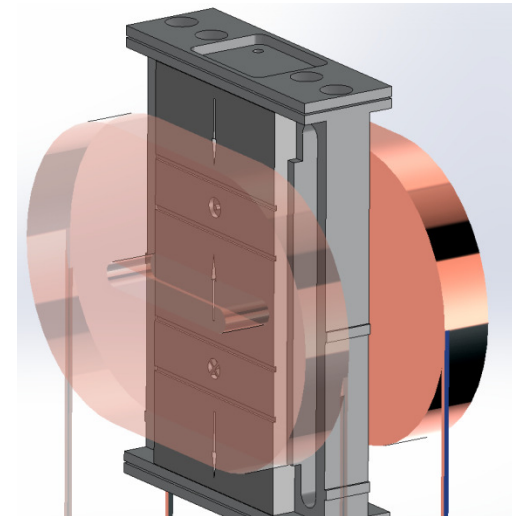
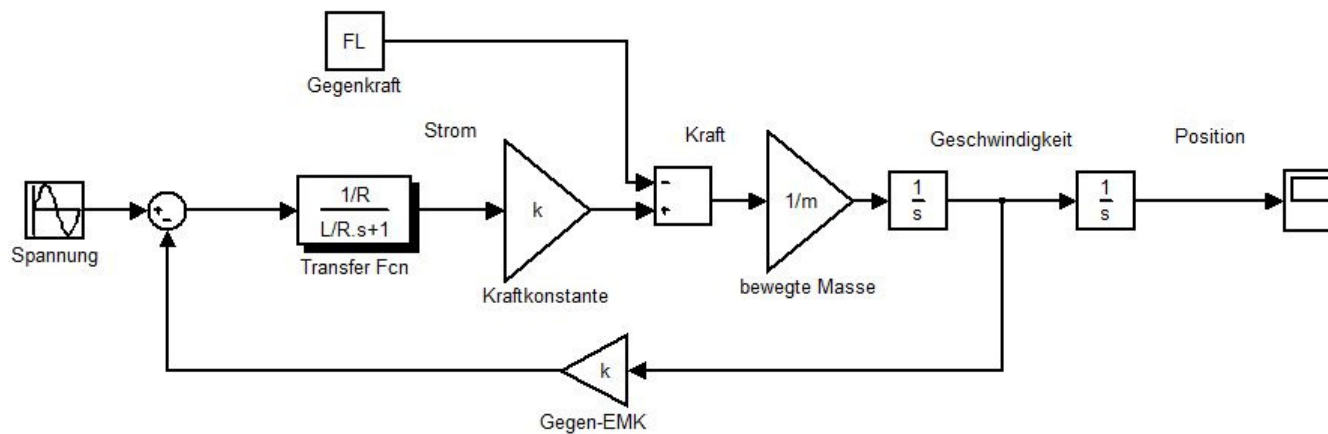
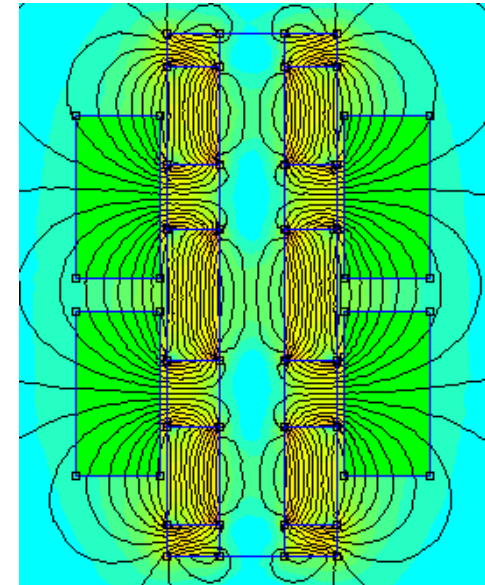
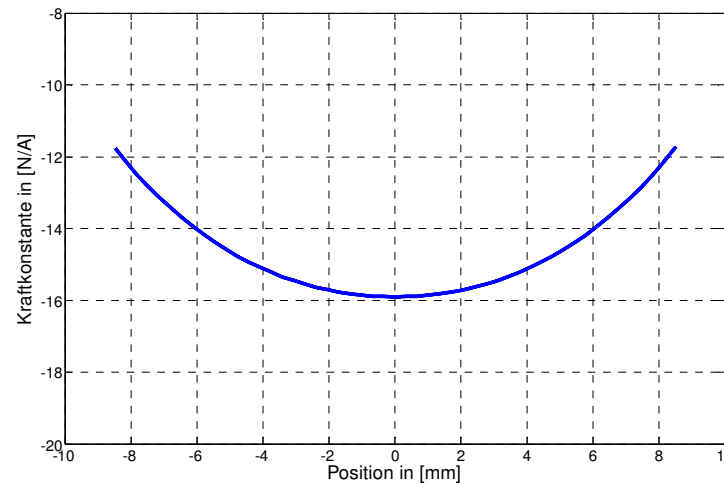
Single Actuator

- Voice Coil setup comprising
 - Halbach Arrays
 - Two Coils
- Flexural guiding
 - Leaf springs
- Thermal Management consisting of
 - Coupling Elements
 - Heatpipe Array
 - Cooling Elements



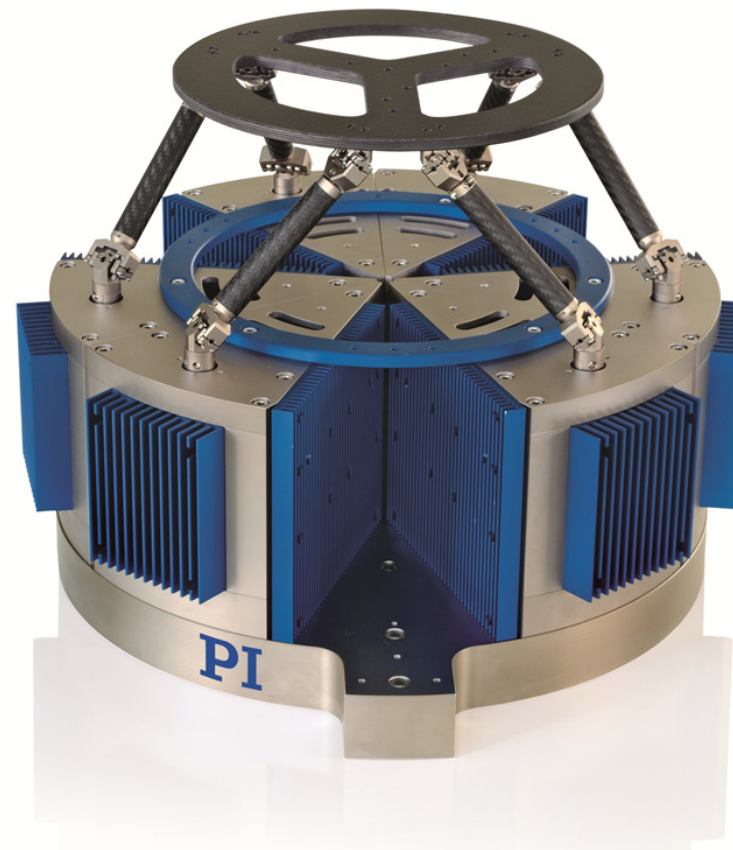
Linear Actuator Simulation

- $R = 2 \cdot 2.6 \text{ Ohm}$
- $L = 2 \cdot 9.8 \text{ mH}$
- $k = f(z)$
- $k_{\text{max}} \sim 16 \text{ N/A}$
- $m = 0.31 \text{ kg}$



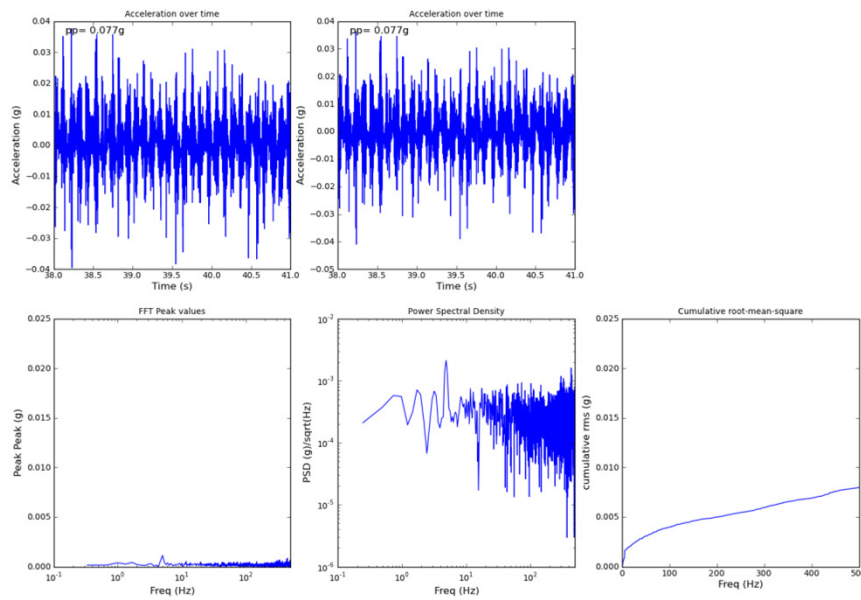
Voice Coil Driven Hexapod – Completely Flexural Design

H-860KMAG

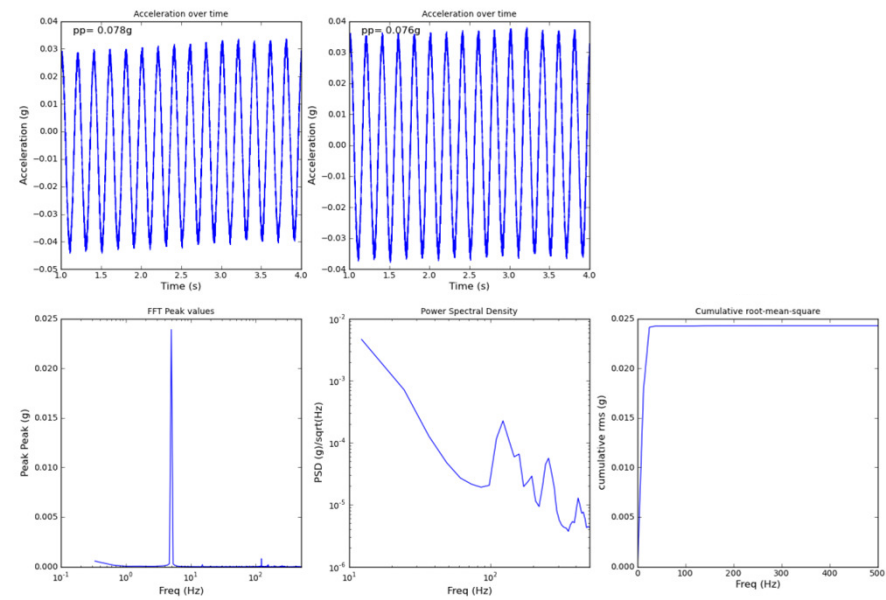


Dynamic Performance

Oscillation about V (rot Y): 0.5° pp @ 5 Hz



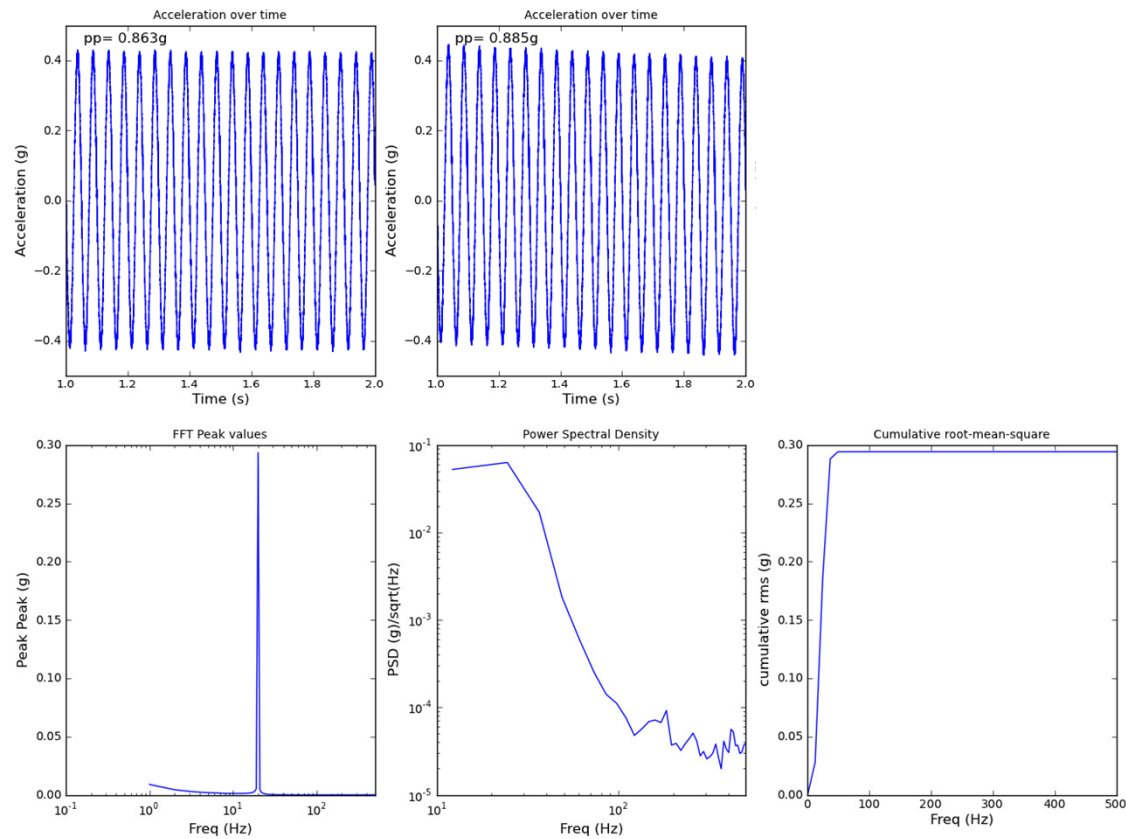
H-811



H-860

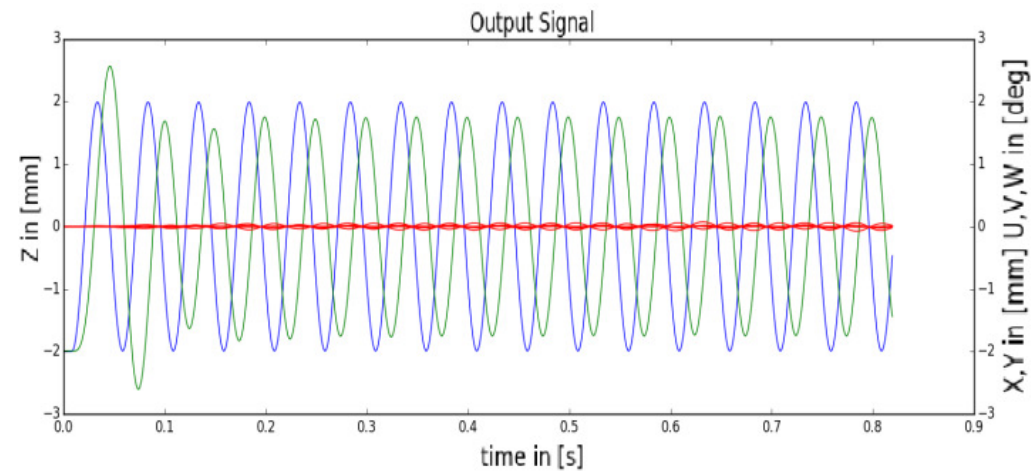
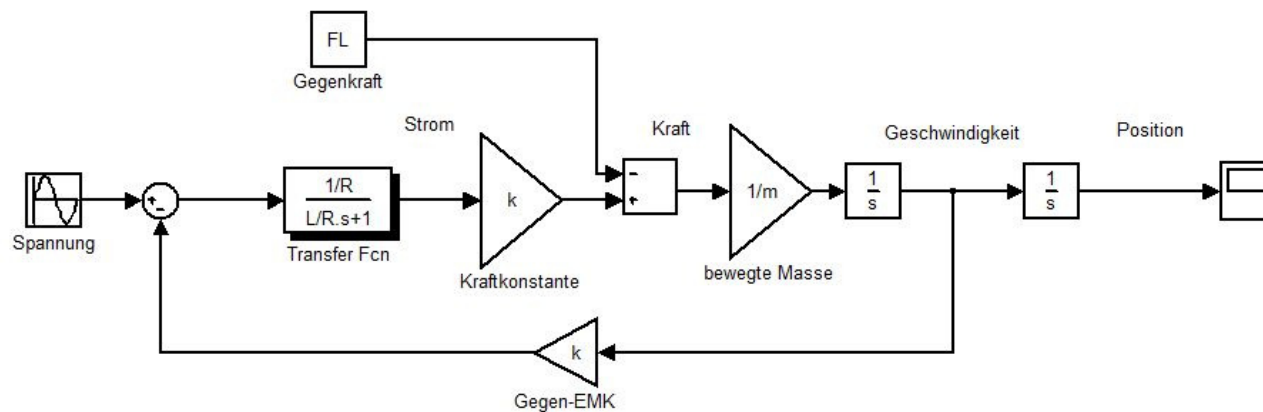
Dynamic Performance

H-860KMAG: Oscillation about U (rot X): 0.25° pp @ 20 Hz



Improvement of Control Loop Design

Starting from



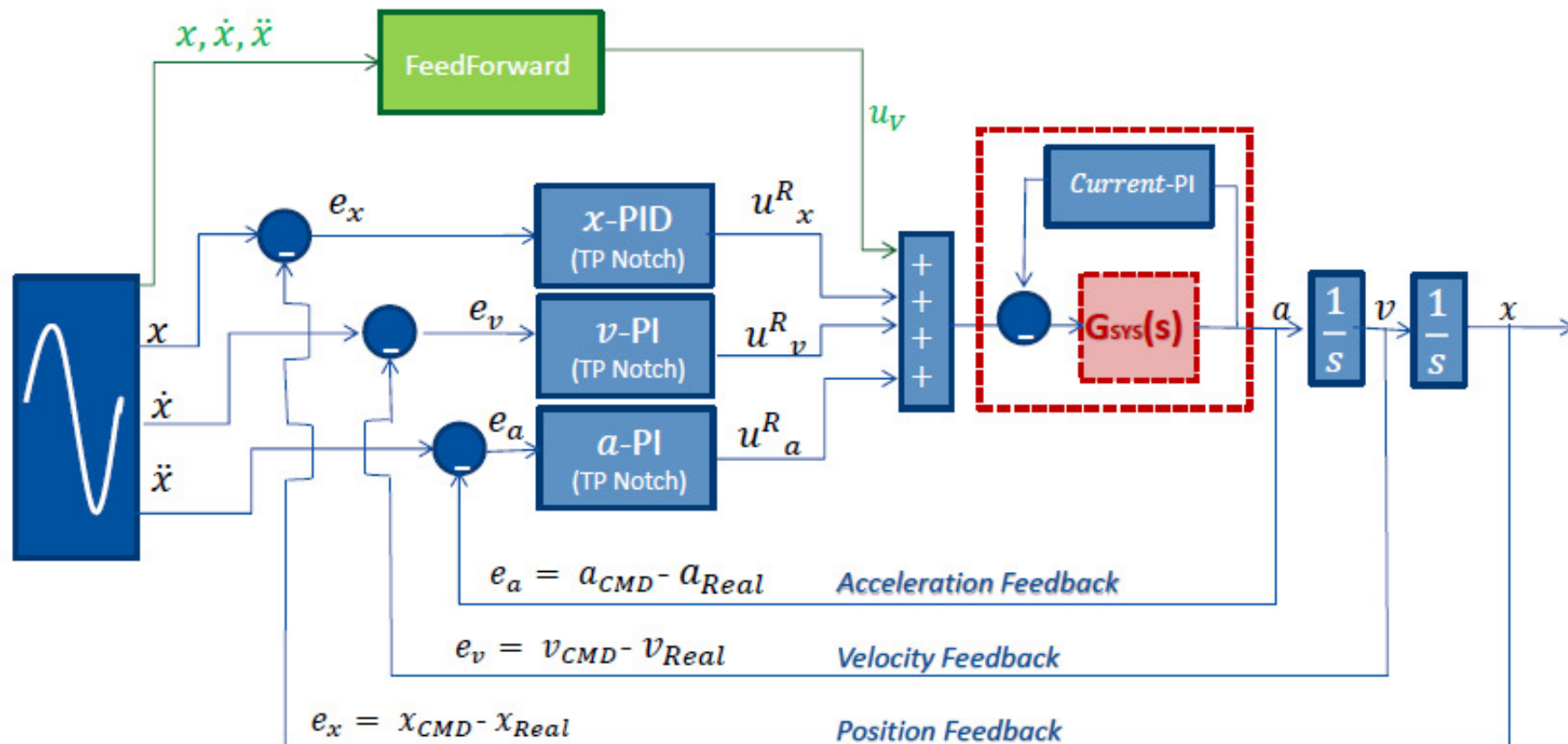
Extended Control Scheme

System Transfer Function:

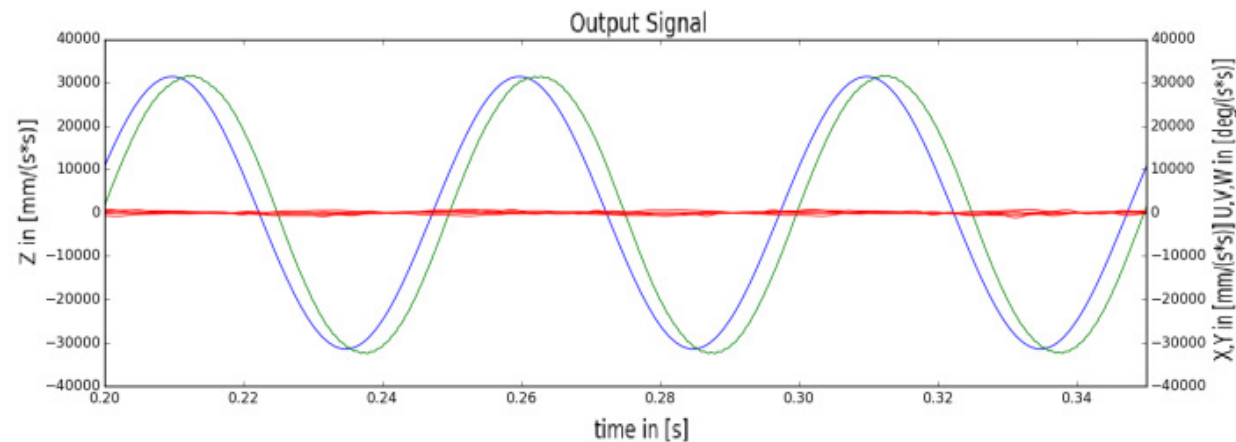
$$G_{sys}(s) = G_E G_M G_L = \frac{k}{(L_0 s + R)(T_M s + 1)(ms^2 + c_F)}$$

- Increasing bandwidth and reducing phase shift
→ Adding FeedForward path
- Consideration of closed-loop poles
→ Implementation of additional current controller
→ velocity + acceleration feedback

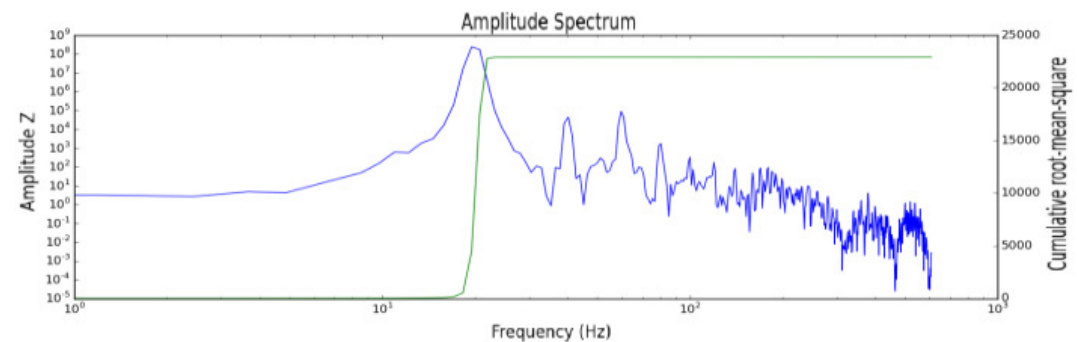
Extended Control Scheme



Results – acceleration measurements



- Accelerations up to 6g
- Velocity up to 750 mm/s
- → 20 Hz at 2 mm amplitude with tracking error $< 15 \mu\text{m}$



Summary and Outlook

- Summary
 - Voice Coil driven hexapod with flexural guidings
 - Control structure
 - Dynamic Performance

- Outlook
 - Further increase of system stiffness
 - Optimization of power management
 - Optimization of control structure

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